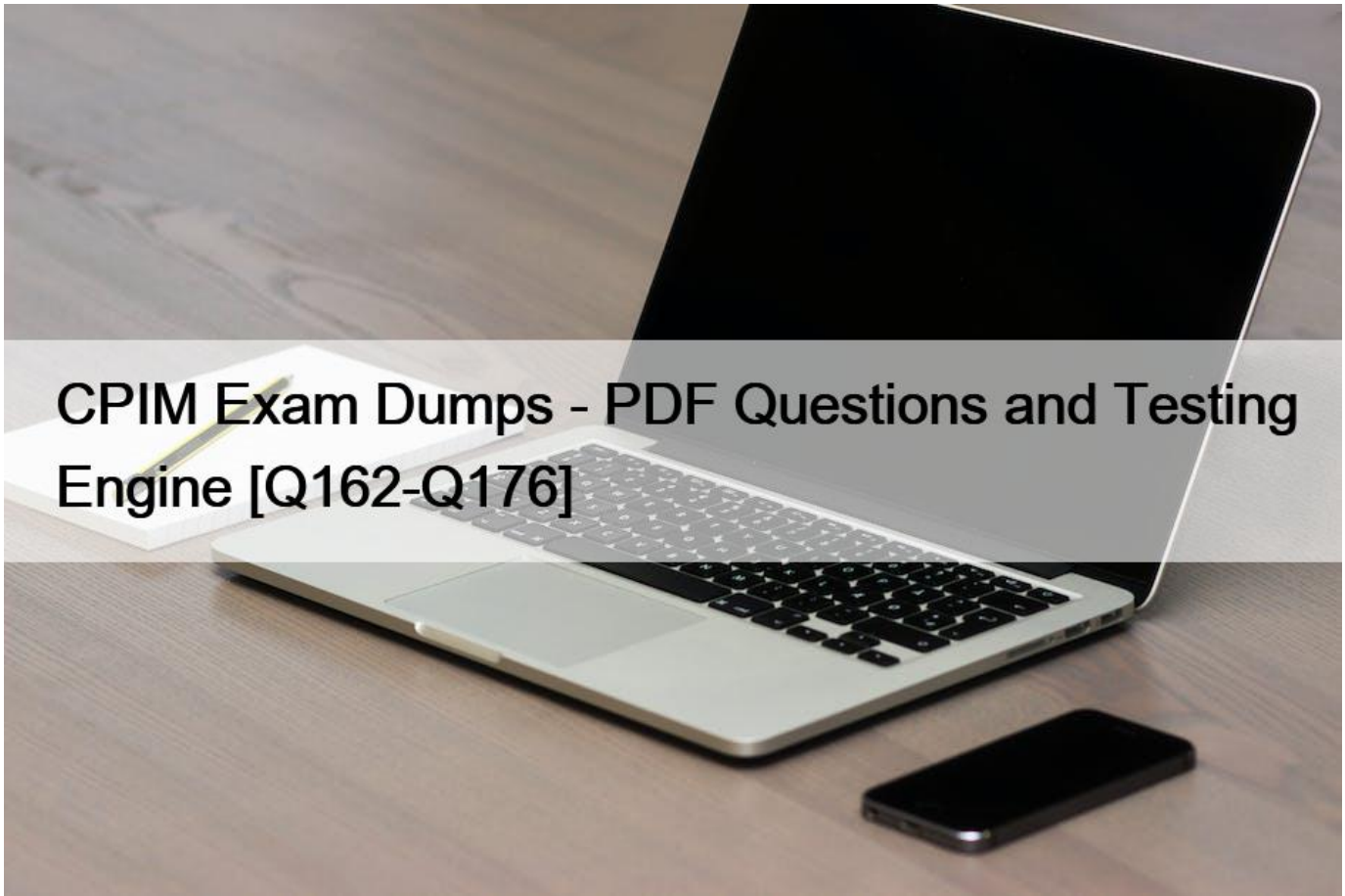


CPIM Exam Dumps - PDF Questions and Testing Engine [Q162-Q176]



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APICS CPIM (Certified in Production and Inventory Management) Exam is a certification program that is designed for individuals who want to advance their careers in production and inventory management. This program is offered by APICS, a non-profit organization that is dedicated to promoting supply chain management and operations. The CPIM designation is recognized globally as the standard of excellence in the production and inventory management field.

NO.162 To order exactly what is needed, no more, no less, this rule is called:

- * lot-for-lot
- * Fixed-order quantity
- * Permanent lot
- * Rigid-order rule

NO.163 Which of the following is NOT the source of waste in the operation and management of the manufacturing system?

- * Waiting time

- * Overproduction
- * Inventory
- * Product defects

NO.164 Based on material flow, processes can be organized in which way?

- * Flow
- * Intermittent
- * Project
- * All of the above

NO.165 Framework of organizing, defining and standardizing the business processes necessary to effectively plan and control an organization so the organization can use its internal knowledge to seek external advantage; This is the definition of:

- * MRP II
- * ERP
- * MPS
- * MRP

NO.166 The major advantage of subcontracting is:

- * Costs associated with excess capacity are avoided, and because production is leveled, there are no costs associated with changing production levels.
- * Cost of purchasing (item cost, purchasing, and transportation and inspection costs) may be greater than if the item were made in the plant.
- * Inventories can be kept to a minimum
- * No need to hire and train workers.

NO.167 In some industries, is the only strategy that can be followed. Farmers, for instance, must produce in the growing season. The post office must process mail over the Christmas rush and in slack seasons. Restaurants have to serve meals when the customers want them. These industries cannot stockpile or inventory their products or services and must be capable of meeting demands as it occurs.

- * Subcontracting
- * Resource Planning
- * Chase strategy
- * Production leveling strategy

NO.168 Which function is to determine the need for labor, equipment, and material to meet the priority plans?

- * Frequency planning
- * Training level
- * Capacity planning
- * Work-in-progress planning

NO.169 A load made up of a number of items or bulky material, arranged or constrained so the mass can be picked up or moved as a single unit too large for manual handling is called:

- * Unit load
- * Contemporary load
- * Package load
- * Pallet load

NO.170 If the product or service is ready for the customer's use at the time of sale, this refers to:

- * Usability

- * Accomplishment
- * Implementation
- * Performance

NO.171 Over a 4-week period a work center produced 540 standard hours of work was available for 640 hours, and actually worked 480 hours. Calculate the utilization and the efficiency of the work center.

- * 75%, 110%
- * 75%, 112.9%
- * 76%, 112.95%
- * 75%, 110%

NO.172 Poor product design can add cost to processing in the following ways EXCEPT:

- * the product and its components may not be designed to be made using the most economical methods impossible.
- * Parts may be designed so excessive material has to be removed
- * Parts may be designed so operations are difficult
- * None of these

NO.173 A systematic, formal, and conscious procedure for testing to determine customer opinion or intention is called:

- * Forecasting procedure
- * Record customer group
- * Market research
- * None of the above

NO.174 What was/were the conflict/s in traditional system before the growth of supply chain concept?

- * Supply, production and distribution system were organized into separate functions that reported to different departments of a company.
- * Often departmental objectives were maximized without considering the effect they would have on other parts of the system.
- * Costly distribution systems were these
- * Strategy of high inventory pile up was following

NO.175 Every operation producing a product or service is a series of linked processes and each process has a specific capacity to produce the given defined output for the operation, this is called:

- * Theory of constraints
- * Managing constraints
- * Drum-Buffer-Rope
- * Scheduling Bottlenecks

NO.176 The costs of correcting problems after goods or services have been delivered to the customer are called internal failure costs.

- * True
- * False

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